

CHECK MATL.



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

7393

RBW6705G03031-3G-3

Job Sheet 188985



Part No: RBW6705G03031-3G-3

Job Qty: 4 pcs

6 pcs

DAS

21

2-88

Part Name: Pin



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 1/17/19

Job Tracking No:

Due Date: 2/1/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG RBW6705G03031-3G Rev1 IPP Rev A 17.11.21 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	SL-154 - 1	4 pcs	2/1/19	2/1/19	0.00	1.00	SL-154 - 1		[Signature] 1/17/21
120	QC 2	4 pcs	2/1/19	2/1/19	0.00	0.00	QC 2 - 1		
							QC 2 - 12		
							QC 2 - 14		
							QC 2 - 17		
							QC 2 - 19		
							QC 2 - 2		
							QC 2 - 20		
							QC 2 - 22		
							QC 2 - 23		
							QC 2 - 25		
							QC 2 - 32		
							QC 2 - 33		[Signature] 1/17/21
							QC 2 - 35		
							QC 2 - 38		
							QC 2 - 39		
							QC 2 - 4		
							QC 2 - 40		
							QC 2 - 44		
							QC 2 - 45		
							QC 2 - 48		
							QC 2 - 49		
							QC 2 - 50		
							QC 2 - 51		
							QC 2 - 52		
							QC 2 - 54		
							QC 2 - 56		
							QC 2 - 57		
							QC 2 - 62		
							QC 2 - 63		
							QC 2 - 8		

Plex 1/17/19 10:33 AM Dart.lajeunesse.marie

130	QC 8	4 pcs	2/1/19	0.00 0.00	QC 8 - 12	
					QC 8 - 14	2/19/01/21
					QC 8 - 17	
					QC 8 - 20	
					QC 8 - 25	
					QC 8 - 3	
					QC 8 - 32	
					QC 8 - 33	
					QC 8 - 35	
					QC 8 - 38	
					QC 8 - 39	
					QC 8 - 4	
					QC 8 - 44	
					QC 8 - 45	
					QC 8 - 49	
					QC 8 - 58	
					QC 8 - 8	
					QC 8 - 9	
					QC 8 - 68	
					QC 8 - 67	
					QC 8 - 1 (A)	
140	Packaging 3-1 - Stock - B4B	4 pcs	2/1/19	0.00 0.00	Packaging 3 - 1 - B4B	Dart
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
150	QC 21 - SA	4 pcs	2/1/19	0.00 0.00	QC 21 - SA - 21	DART 21 JAN 22 2019
					QC 21 - SA - 70	

Part Op 110 - MORI SL-154 LATHE - 1-Machine as per folio FB695 FOLIO REV: _____ DWG REV: _____ 2-
Descriptions: Deburr
120 - QC2- Inspect parts off machine FAI/FAIB
130 - QC8- Inspect parts - second check
140 - Identify as per dwg & Stock Location: _____
150 - QC21- Final Inspection - Work Order Release

GA099

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
8953K91	360 Brass Rod - 9/16" Diameter	1.3600 ft (.34 ea)	110-SL-154 - 1	5015402

5015402

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-SL-154 - 1	8953K91 ?	1	0	0

Part Specifications

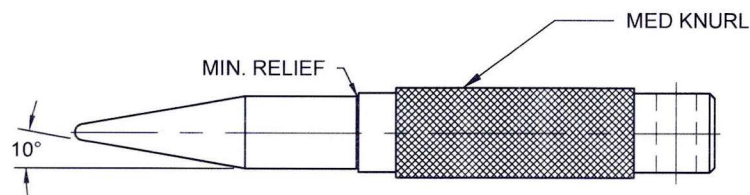
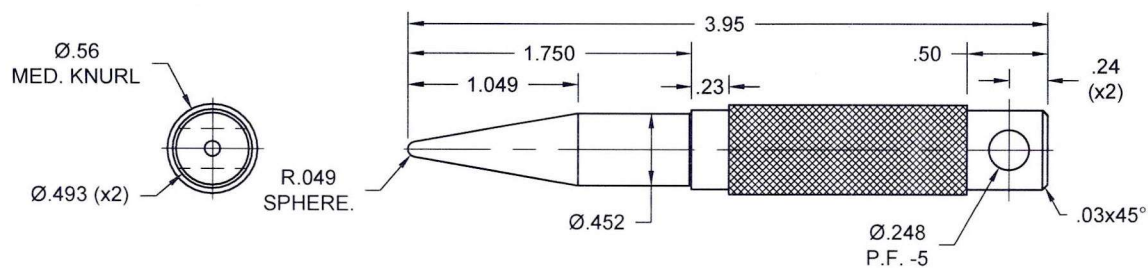
Specifications could not be found.

Plex 1/17/19 10:33 AM Dart.lajeunesse.marie

This drawing, specifications, and concepts contained here in are the sole property of Red Barn Machine, and may not be reproduced or used in any fashion without the prior written permission of Red Barn Machine.

REVISIONS			
REV	DESCRIPTION	DATE	INITIAL
---	---	---	---

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 188985 MW
1901-17



(-3)

PIN

RED BARN MACHINE			
TITLE BLOCK SIMULATION TOOL, M/R ACUATOR			
DWG NO. RBW6705G03031-3G-3			REV 1
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES		DRAWN BY PERRITT	
TOLERANCES ON: DECIMALS .XXmm ± .1mm .XXX ± .005 .XX ± .01 .X ± .1		APPROVED <i>D. Weil</i>	
METRIC REF .XXmm ± .1mm FRACTIONS ± 1/32 ANGLES ± 5°		HEAT TREAT FINISH	
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 x 45° PR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING		SPEC USED ON MODEL AGUSTA	
SCALE NTS	DATE 1-28-10	SHEET 3 of 4	

Entered: _____ Date: _____

WORK ORDER NON-

NCR No. _____

DISPOSITION

Job: _____

Part No. _____

Rework
Scrap
Use-as-is

Date : _____

Sequence #: _____

Description Work Order Deviation

QC / QA Coordinator

Root Cause

Operator ☐
Manufacturing Process ☐
Equip/Tooling ☐
Handling/Preservation ☐
Material ☐
Product Improvement ☐
Process Improvement ☐
Human Factors ☐

FAULT CATEGORY

☐ Pressure/Forced	☐ Contamination	☐ Power Loss/Surge	☐ Positioned Wrong
☐ Bending	☐ Misaligned/off center	☐ Folio/Program	☐ Outside Tolerance
☐ Crushing	☐ BOM/Route	☐ Grain Direction	☐ Drawing
☐ Cracks	☐ Broken/Damage/Defect	☐ Weld	☐ Finish
☐ Crimp/Kink/Ripple/Wave/Twist	☐ Incomplete/Unclear Instructions	☐ Wrong Stock Pulled	☐ Part Lost/Missing
☐ Marks/Chatter	☐ Drill Holes	☐ Out of Sequence	☐ Misread
☐ Mislabeled	☐ Fit/Function	☐ Off-set/Set-up	

Other/Details: _____

DART
AEROSPACE
Container No: S146141
Part: RBW6705G03031-3G-3
Job No: 188985
Serial No/Batch: S146141
Revision: 1
Inspector:
Exp Date:
Instructions:
Date: 01/21/19
Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 813 632-5200
Email: sales@dartaero.com
www.dartaerospace.com